

SECTION 10 51 13 (10500)
FULLY WELDED METAL LOCKERS
PERFIX METAL LOCKERS – F70 SERIES
High-performance institutional and industrial lockers

PART 1 – GENERAL

1.1 OBJECT

This section describes the requirements for the supply, manufacture, delivery and installation of fully welded metal lockers of the **F70 series** manufactured by **PERFIX Inc.** or approved as equivalent in accordance with the requirements of this quotation.

The lockers are designed for intensive use in the institutional, industrial, commercial and governmental sectors where robustness, security, durability and ease of maintenance are essential criteria.

This specification establishes the minimum design, manufacturing, quality, finish and performance requirements applicable to PERFIX Series F70 metal lockers.

1.2 DESCRIPTION OF SUPPLY

The work includes, in particular:

- the manufacture of metal lockers;
- the doors;
- the executives;
- the side panels;
- the rear panels;
- the funds;
- the tops;
- shelves;
- the hasps;
- the hinges;
- the handles;
- door retention devices ;
- accessories ;
- the bases;
- the sloping tops when specified;
- numbering plates;
- locking systems ;
- the finishing panels;
- all the accessories needed for a complete installation.

The lockers must be delivered fully assembled from the factory and ready to be installed.

1.3 AREAS OF APPLICATION

Designed for institutional, industrial, commercial and governmental applications requiring heavy-duty, fully welded metal lockers.

1.4 STANDARDS AND REFERENCES

The lockers must meet the requirements of the following standards where applicable:

ASTM

- ASTM A366 – Commercial grade cold rolled steel.
- ASTM A653 – Galvanized steel or Galvanneal intended for structural applications and corrosion protection.

Quality

The manufacturer applies a quality management system that complies with:

ISO 9001:2015

Ensuring manufacturing consistency, process traceability and quality control of manufactured products.

Accessibility

Where required by the plans, the lockers must be installed in accordance with applicable universal accessibility requirements.

1.5 DOCUMENTS TO BE SUBMITTED

Before manufacturing, the manufacturer must provide the following when requested by the professional:

Technical documentation

- Technical specifications;
- Manufacturer's catalogue;
- Product description;
- Dimensions;
- Component thicknesses;
- Materials;
- Accessories available;
- Standard colors;
- Locking options.

Workshop drawings

The drawings must include, in particular:

- Elevations;
- Sections;
- Dimensions;
- Accessories;
- Identification of finishes.

1.6 QUALITY ASSURANCE

The manufacturer must have recognized experience in the manufacture of metal furniture intended for institutional and industrial buildings.

The manufacturer will have to demonstrate:

- Standardized manufacturing;
- Controlled manufacturing processes;
- An industrial production capacity;
- A documented quality control system;
- Made in Canada.

The accepted manufacturer is:

PERFIX INC.

645, Curé-Boivin Boulevard
Boisbriand (Quebec)
Canada

1.7 MANUFACTURING REQUIREMENTS

All lockers must be manufactured according to standardized industrial processes.

The products must be manufactured from premium quality cold-rolled steel.

The assemblies must be carried out exclusively using spot welding and MIG welding in order to obtain a fully welded monolithic structure.

The products must not exhibit any permanent deformation, structural play, or mechanical assembly that could reduce their rigidity.

All accessible edges must be smoothed to eliminate any risk of injury or damage to users' clothing.

1.8 STORAGE AND HANDLING

The changing rooms must be transported in packaging that ensures their protection against:

- The shocks;
- The stripes;
- The deformations;
- Humidity;
- Contaminants.

They must be stored in a dry, ventilated place, protected from the elements, until they are installed.

1.9 WARRANTY

PERFIX Series F70 lockers are guaranteed against manufacturing defects from the invoice date, in accordance with the manufacturer's warranty terms. The manufacturer guarantees that the products are free from manufacturing defects in accordance with its applicable warranty terms.

The warranty covers manufacturing defects under normal conditions of use.

1.10 SUSTAINABLE DEVELOPMENT

The products are designed to promote durability, repairability, and the use of recyclable materials.

PART 2 – PRODUCTS

2.1 MANUFACTURER

Design conception

The metal lockers must be manufactured by: **PERFIX INC.**

PERFIX F70 Series

Fully welded metal lockers designed for intensive institutional, industrial and commercial applications.

The proposed substitute products must demonstrate full compliance with the requirements of this quotation, particularly with regard to:

- The manufacturing method;
- The materials;
- The thicknesses;
- Structural rigidity;
- Mechanical performance;
- The finish;
- Accessories;
- The guarantee.

The acceptance of an equivalent product remains entirely at the discretion of the professional.

2.2 GENERAL DESCRIPTION

The F70 Series lockers must consist of a fully welded, one-piece structure made of premium quality cold-rolled steel.

Manufacturing must be carried out exclusively in a factory.

No structural assembly using bolts, nuts or rivets should be used to ensure the rigidity of the furniture.

All permanent assemblies must be made using:

- Spot welding;
- MIG welding.

The lockers must offer excellent resistance:

- To the impacts;
- To the twist;
- For repetitive tasks;
- For intensive daily use.

All accessible edges must be smoothed to avoid any risk of injury or damage to users' clothing.

2.3 MATERIALS

The components must be manufactured exclusively from:

- Made of premium cold-rolled steel (ARF);
- Galvanized steel when specified.

The materials must be free from:

- Of cracks;
- Corrosion;
- Of deformations;
- Lamination defects;
- Surface imperfections.

The nominal thicknesses of steel sheets must comply with recognized industry tolerances.

All components must be manufactured from new steel free from rolling defects, corrosion, cracks, deformations or other imperfections that could compromise the quality of the finished product.

The minimum thickness of the components must conform to the technical specifications list of the F70 Series.

No material substitution or reduction of prescribed thicknesses will be accepted without the professional's written authorization.

2.4 COMPONENT THICKNESS

The minimum components must be as follows:

Element	Caliber	Material
Frame	16	CRS
Above	20	CRS
Sides	24	CRS
Back	24	CRS
Bottom	16	CRS
Exterior door	20	CRS
Interior door	20	CRS
Hinges	14	CRS
Hasp	11	CRS
Shelf	20	CRS
Base set back	16	CRS
Sloping top	20	CRS

CRS Cold Rolled Steel

2.5 CONFIGURATIONS

The lockers must be available in the following configurations:

- One (1) door;
- Two (2) doors;
- Three (3) doors;
- Four (4) doors;
- Five (5) doors;
- Six (6) doors;

The units must be available in modules:

- Simple;
- Doubles;
- Triples.

Available dimensions:

- Width :
 - o 7 in to 24 in
- Depth :
 - o 4 in to 36 in
- Height :
 - o 9 in to 84 in

2.6 FURNITURE STRUCTURE

The body of the locker must be made of a fully welded monolithic structure and all structural components must be welded in order to form a rigid assembly with no movement between the parts.

2.7 STANDARD AND OPTIONAL ACCESSORIES

The changing rooms must be supplied with the following accessories:

Locker with one door

- One shelf;
- Three hooks;
- A hasp for a padlock.

Two-door locker

- Two hooks;
- One hasp per compartment.

Locker with three to six doors

- One hasp per compartment.

Locking systems

- Hasp for padlock;
- Key lock;
- Combination lock;
- Electronic lock;
- RFID lock (optional when available).

Identification

- Numbered plates;

- Engraved plates;
- Personalized identification.

Interior design

- Additional shelves;
- Adjustable shelves;
- Coat rods;
- Additional hooks;
- Separators.

Architectural options

- Recessed bases;
- Sloping tops;
- End panels;
- Finishing rear panels;
- Moldings;
- Corner top;
- Infill panels.

Additional furniture

- Locker room benches;

2.8 PERFORMANCE

The metal lockers **PERFIX F70 Series** must be designed, manufactured and installed to deliver a high level of performance in heavy-use institutional, industrial and commercial environments.

The product design must ensure excellent impact resistance, permanent structural rigidity, lasting dimensional stability and a long service life, while limiting maintenance needs and allowing replacement of worn components without the need to replace the entire piece of furniture.

The lockers must maintain their mechanical performance despite repeated cycles of opening and closing the doors, normal loads applied to the shelves, and the daily stresses inherent in high-use environments.

The furniture structure must not exhibit any permanent deformation under normal conditions of use. The shelves must withstand the loads normally encountered in institutional lockers without buckling, weld breakage, or permanent deformation.

The doors must withstand repeated openings and normal usage stresses without showing permanent deformation, misalignment, broken welds or deterioration of the hinges.

The hinges must maintain their alignment, operation, and nominal opening capacity throughout the product's useful life. **180°** , without showing any abnormal play.

The electrostatic powder coating must offer excellent adhesion and high resistance to impact, abrasion, and common cleaning products. No flaking, delamination, or other adhesion defects should be observed under normal conditions of use.

Product performance must contribute to ensuring user safety, ease of use, low maintenance costs, and the long-term viability of installations.

The Architect or Professional may require any technical documentation, test results or other elements deemed necessary to demonstrate the conformity of the products to the performance requirements of this quote.

PART 3 – DETAILED DESCRIPTION OF COMPONENTS

3.1 Locker Frame

The frame of each door opening constitutes the main structural element of the locker.

The frame is made from a single strip of 16 gauge cold-rolled steel mechanically bent to form a triple 90° border around its entire perimeter. The inner fold of the frame is flattened to receive the recessed door and form a continuous stop along the entire height.

The four corners of the frame are welded together to create a monolithic structure.

The hasp is welded directly to the frame to eliminate any risk of it being pulled off during normal or intensive use.

3.2 TOP

The top is made from a single sheet of 20 gauge steel.

The sides and the back are folded down at a 90° angle.

The top is welded to the frame as well as to the side panels.

This design ensures:

- Increased rigidity;
- Excellent resistance to loads;
- The absence of vibration;
- Improved dimensional stability.

3.3 SIDE PANELS

Each side panel is made from a single sheet of steel.

The panels are welded to the frame, above, at the bottom, and to the back panel.

The sides must ensure the resumption of structural efforts in the locker.

3.4 REAR PANEL

The back is made of a single piece.
It is fixed inside the folds of the side and top panels.
In double and triple units, the rear panel rests on the vertical divisions to increase the overall rigidity.
The welding must prevent any vibration or deformation during the product's useful life.

3.5 FOUNDATION

The base is made of 16 gauge steel to provide excellent rigidity.
The base is stamped and then folded over its four sides.
It is tilted forward to allow:

- The flow of liquids;
- Dust removal;
- Easy cleaning.

The bottom has evenly distributed 3/8" diameter ventilation and drainage openings.
The base is welded to the structure to prevent any deformation.

3.6 DOOR

Each door is of **double-walled design, 20 gauge** .
The door is made up of:

- From an exterior panel;
- From an interior panel;
- From a welded assembly forming a structural box.

The door is fully recessed into the frame.
The inner wall is welded to the outer wall using MIG welds, ensuring excellent rigidity.
The door design must prevent:

- The twist;
- The flare;
- Permanent deformation.

All edges are folded inwards to ensure user safety.

3.7 DOOR VENTILATION

The doors include embossed ventilation openings.
Lockers with one or two doors:
1 in × 1/4 in openings are made at the top and bottom of the door.
Lockers with three, four, five or six doors:
The openings are located only in the upper part in order to maximize the usable space of the compartments.

3.8 HINGES

The hinges are made of 14 gauge cold-rolled steel.
Each hinge has:

- Five (5) joints;
- A riveted steel axle;
- A minimum opening of 180°.

Doors over 48 inches high are equipped with three (3) hinges.

Doors 48 inches or less are equipped with two (2) hinges.

The hinges must allow for quiet, precise and durable operation.

3.9 HASP

The hasp is made of 11 gauge cold-rolled steel.

It is welded directly to the frame.

It is designed to accommodate a standard padlock without permanent deformation.

The hasp must offer excellent resistance to being pulled off and to attempts at forced entry.

3.10 HANDLE

Each door is equipped with a recessed handle.

The handle is designed to allow the installation of a hasp that can accommodate a padlock.

Its design must limit the risks of snagging and injury.

3.11 Retaining Latch

Each door is equipped with a magnetic device that keeps the door closed during normal use.

The device also acts as a stop to reduce closing noise and protect the furniture structure.

3.12 SHELF

The shelf is made of 20 gauge steel.

The back and both sides are folded down at 90°.

The front face is made of a triple-fold profile providing high rigidity.

The tablet is designed to withstand the usual loads encountered in institutional and industrial changing rooms.

3.13 HOOKS

The hooks are made of 14 gauge flat steel.

They are welded directly to the walls of the locker.

The ends are rounded to avoid damaging clothes.

Standard configuration:

One door

- Two side hooks;
- A central hook on the back.

Two doors

- Two side hooks.

Three to six doors

No standard hooks.

3.14 Numbered Plates

The numbered plates are made of black plastic with white numbers. They are embedded in the door and mechanically fixed with rivets to prevent loss or vandalism.

3.15 RECESSED BASES (OPTION)

The recessed 16 gauge base consists of a 4" high U-shaped steel profile frame.

The facade features a recess to facilitate user access and floor cleaning. The base is assembled by welding and has no rough edges that could damage floor coverings.

3.16 SLOPING TOP (OPTION)

The sloping top is made from a single folded piece.

It includes:

- Side shutters;
- Intermediate supports installed at 3 ft intervals;
- Joint covers ensuring continuity between changing room groups.

The unit is securely attached to the locker to prevent the accumulation of dust or objects on top of the furniture.

PART 4 – TOLERANCES, FINISHES, ACCESSORIES AND QUALITY CONTROL**4.1 MANUFACTURING TOLERANCES**

All components must be manufactured using industrial processes that ensure consistent quality.

Manufacturing tolerances must allow for:

- The alignment of the doors;
- A frictionless opening;
- A uniform closure;
- A constant interplay between the doors and the frame;
- An aligned installation of several juxtaposed modules.

4.2 MANUFACTURING QUALITY

All lockers must be manufactured in a factory applying a documented quality control system.

The manufacturer must be able to demonstrate:

- Raw material control;
- Control of manufacturing processes;
- Weld inspection;
- Dimensional control;
- The control of finite elements.

PERFIX applies a quality management system in accordance with ISO **9001:2015**, ensuring consistent quality and traceability of manufacturing processes.

4.3 WELDS

All welding must be carried out by robotics or by qualified personnel according to recognized manufacturing methods.

The welds must be:

- Continues when required;
- Free from cracks;
- Free from porosity;
- Free from projections that could alter the finish.

The welding must ensure the permanent rigidity of the entire piece of furniture.

The welded surfaces must be cleaned before finishing.

4.4 SURFACE PREPARATION

Before applying the paint, all components must undergo thorough preparation, including:

- The removal of manufacturing oils;
- The cleaning of contaminants;
- Removal of welding residues;
- Mechanical surface preparation;
- The treatment promotes paint adhesion.

No paint should be applied to a surface that has contaminants or imperfections.

4.5 FINISHING

All lockers must receive a uniform finish on all visible surfaces.

The finishing process must ensure:

- Excellent grip;
- High impact resistance;
- Abrasion resistance;
- Resistance to common cleaning products;
- Excellent color stability.

4.6 PAINTING

The standard finish consists of an electrostatic powder coating applied to all visible surfaces.

After application, the parts are baked in an oven to obtain a hard, uniform and durable surface.

The cooking is carried out at an approximate temperature of **375°F (190°C)**.

The paint's gloss level is between **40% and 45%**, providing a semi-gloss finish particularly suited to institutional and industrial environments.

The coating thickness must be uniform on all exposed surfaces.

4.7 COLORS

The manufacturer must offer a full range of standard colors.

Special colors can be provided upon request to meet the architectural requirements of the project.

All components of the same group of lockers must have a uniformity of color and sheen.

4.8 MAINTENANCE

The lockers must be designed to minimize maintenance operations.

All surfaces must be able to be cleaned using standard non-abrasive cleaning products.

See Appendix 3 for maintenance methods.

4.9 SUBSTITUTION CRITERIA

Any product offered as a substitute must demonstrate, to the professional's satisfaction, that it has equivalent or superior technical characteristics, particularly with regard to:

- The materials;

- The thicknesses of the components;
- The fully welded design;
- Assembly methods;
- Structural rigidity;
- The quality of the welds;
- The finish;
- Corrosion protection;
- Accessories;
- Locking systems;
- Mechanical performance;
- The quality of manufacture;
- Compliance with applicable standards.

The professional may require the presentation of technical data sheets, samples or project references in order to demonstrate equivalence.

PART 5 – TESTING, PERFORMANCE CRITERIA AND ACCEPTANCE

5.1 FACTORY INSPECTION

Before shipment, each set of lockers must undergo an inspection including, in particular:

- Dimensional verification;
- Quality control of welds;
- Visual inspection of surfaces;
- Paint control;
- Checking the operation of the doors;
- Accessories check;
- Door alignment check;
- Checking the locking devices.

Products with manufacturing or finishing defects must be corrected before shipment.

5.2 DELIVERY INSPECTION

Upon receiving the equipment, the contractor must check:

- Conformity of quantities;
- The dimensions;
- The colors;
- Accessories;
- The absence of damage due to transport;
- The integrity of the packaging.

Any anomalies must be reported before installation.

5.3 VISUAL ACCEPTANCE CRITERIA

The lockers installed must include:

- A uniform surface;

- A uniform color;
- A uniform sheen;
- No visible scratches;
- No bumps;
- No deformation;
- No paint drips;
- No sharp edges.

5.4 DOOR OPERATION

All doors must:

- Open freely;
- Close without excessive effort;
- Remain aligned;
- Show no friction;
- Remain stable when open.

The latch must keep the door closed without excessive play.

The hasp should engage easily in the handle.

5.5 ALIGNMENT

Once installed, the lockers must form a aligned unit.

The gaps between adjacent modules must be constant.

The doors must be perfectly vertical.

The tops should form a continuous line.

The finishing panels will need to be perfectly fitted.

5.6 REPAIRABILITY

The lockers must be designed to maximize their lifespan.

Replacing worn parts should be preferred to replacing the entire piece of furniture.

The manufacturer will need to maintain a reasonable availability of key replacement parts.

5.7 FINAL ACCEPTANCE

Final acceptance of the lockers will be conditional upon verification of the following:

- Compliance with plans and specifications;
- Dimensional conformity;

- Manufacturing quality;
- Quality of finish;
- How the doors work;
- How locks work;
- Operation of the latches;
- General alignment;
- Product cleanliness;
- Accessory conformity.

Any product deemed non-compliant may be refused and must be replaced or corrected at the contractor's expense.

5.8 DOCUMENTS TO BE SUBMITTED AT THE END OF THE WORK

At the end of the work, the supplier will hand over the following to the owner:

- Maintenance instructions;
- Maintenance methods
- Warranty documentation;
- The contact details for the after-sales service;

END OF SPECIFICATION

PERFIX INC.

Fully welded metal lockers – F70 Series

Made in Canada

Boisbriand (Quebec)

PART 6 – APPENDICES

Appendix 1: Technical Specifications

Appendix 2: Technical Drawings

Appendix 3: Maintenance Methods

Object and applications

The purpose of the present specification is to describe the minimal technical requirements of the locker.



Technical requirements

Generalities

The construction is all welded without bolts. All burrs are removed to avoid injuries.

Material & Assembly

Steel sheets and strips are cold-rolled and of commercial quality. The assembly is done by spot welding and "mig" welding. Average thickness and tolerance are shown in Table 1 in accordance with the "U.S. Manufacturer’s Standard Gauge Numbering System" (M.S.G.)

The thickness of the components is indicated in Table 2.

TABLE 1

Thickness and tolerance of the steel sheets		
Gauges	Average thickness (inches)	Tolerance (+/- inches)
12	0.105	0.009
13	0.090	0.007
14	0.075	0.006
15	0.067	0.005
16	0.060	0.005
17	0.054	0.005
18	0.048	0.004
19	0.042	0.004
20	0.036	0.004
21	0.033	0.003
22	0.030	0.003
23	0.027	0.003
24	0.024	0.003

TABLE 2

Components	Gauges	Material	References
Frame	16 M.S.G.	C.R. Steel	1
Top	20 M.S.G.	C.R. Steel	2
Sides	24 M.S.G.	C.R. Steel	3
Back	24 M.S.G.	C.R. Steel	4
Bottom	16 M.S.G.	C.R. Steel	5
Door	20 M.S.G.	C.R. Steel	6
Interior door	20 M.S.G.	C.R. Steel	7
Hinges	14 M.S.G.	C.R. Steel	8
Hasp	11 M.S.G.	C.R. Steel	9
Shelf	20 M.S.G.	C.R. Steel	10
Recessed Base	16 M.S.G.	C.R. Steel	11
Sloping top	20 M.S.G.	C.R. Steel	12
Handle	20 M.S.G.	GALV.	14

*** C.R.: Cold roll**

TABLE 3

Available sizes	
Details	Size
Width	7" to 24"
Depth	4" to 36"
Height	8" to 84"
Number of doors	1 to 16
Number of units	Single, double, triple

Standard accessories included per door

One tier: one shelf, three hooks, hasp mechanism.

Two tiers: two hooks, hasp mechanism.

From three to six tiers: hasp mechanism.

We offer a wide range of colours, as well as accessories such as lock, numbering plates, recessed base, sloping top, hanging bar, etc... designed to meet all your requirements.

Construction

Frame (1)

The frame is equivalent in thickness to a (16 MSG). The frame is made from steel strips bent at 90° in triple flange. The frame is crushed to receive the locker’s door giving a door stopping full height.

Top (2)

The top is made of one piece. The back and the sides of the top are folded to the bottom at 90 degrees.

Sides (3)

The sides are made of one piece. They are welded to the frame and back.

Back (4)

The back is made of one piece and welded inside the folds on the sides and the folds of the top. In the case of the double & triple units, the back, of only one part, takes support on interior divisions.

Bottom (5)

The bottom is made of galvanized steel in continuous process. The back and the sides are folded to the bottom at 90 degrees. The bottom is provided with eleven holes of 3/8" diam. The bottom is inclined to the front.

Door (6)

The door with double wall is embedded in the framing. The interior wall of the door with the outside are securely welded. Twelve ventilation openings of 1" X 1/4" are practised in the top and the bottom of the door for one (1) and two (2) tiers high and only in the top for three (3) to six (6) tiers high.

Interior door (7)

The inside door panel is assembled by "mig" welding with the exterior door.

Hinges (8)

The hinges are made of C.R. steel and have each one 2 1/2" with five articulations retained by a riveted steel pin giving an opening of 180 degrees. The doors of more than 48" high have three hinges and those lower than 48" have two of them.

Hasp (9)

The hasp is welded to the exterior frame fold of by "mig" welding and allows the easy installation of the lock.

Shelf (10)

The back and the sides of the shelves are folded with 90 degrees downwards. The front is made of an edge with triple folds at 90 degrees.

Recessed base (optional) (11)

The base is made of a 4"U-shaped steel frame and assembled by spot welding. The front part of the base presents a recess. The base has a smooth finish to avoid any damages.

Sloping top (optional) (12)

The sloping top is folded in angle in the front and the back to fix it at the locker. The obturators are made up of only one part and fixed to close the side openings ranging between the top of the locker and the top of the tilted roof. The sloping top is help by intermediate supports at every three (3) feet. The cover-joint for the tilted top is used to close the open space of each group of lockers. The obturators, cover-joints and sloping tops are retained to the locker by rivets.

Also in option:

- Sloping top corner
- Flat top corner
- Back for sloping top
- Mouldings

For all other available accessories, please consult our price list / product guide.

Numbered plate (optional) (13)

Black plastic plates are numbered with white engraved numbers. The plates are recessed and securely fixed to the door with rivets.

Handle (14)

The handle is recessed for each of the doors and allows the passage of a hasp to receive a padlock.

Coat Hooks (15)

Hooks are made of 14G flat steel welded to the inside panel. The ends of the hooks are round. The standard locker has:

- One (1) tier high: three (3) single hooks including two on the side panels and one in the center of the back.
- Two (2) tiers high: two (2) single hooks on the side panels.
- Three (3), four (4), five (5) and six (6) tiers high: no hooks.

Latch (16)

Each door is provided with a magnet maintaining the door closed in its normal use and also being used as stop.

Finished surface

Steel is polished until complete disappearance of any imperfection on surface. Steel is cleaned and protected from corrosion using a phosphate treatment.

Painting (Baked enamel or powder coated optional)

Painting is cooked at 350 degrees and its gloss is 40 to 45%.

Disposition towards quality control

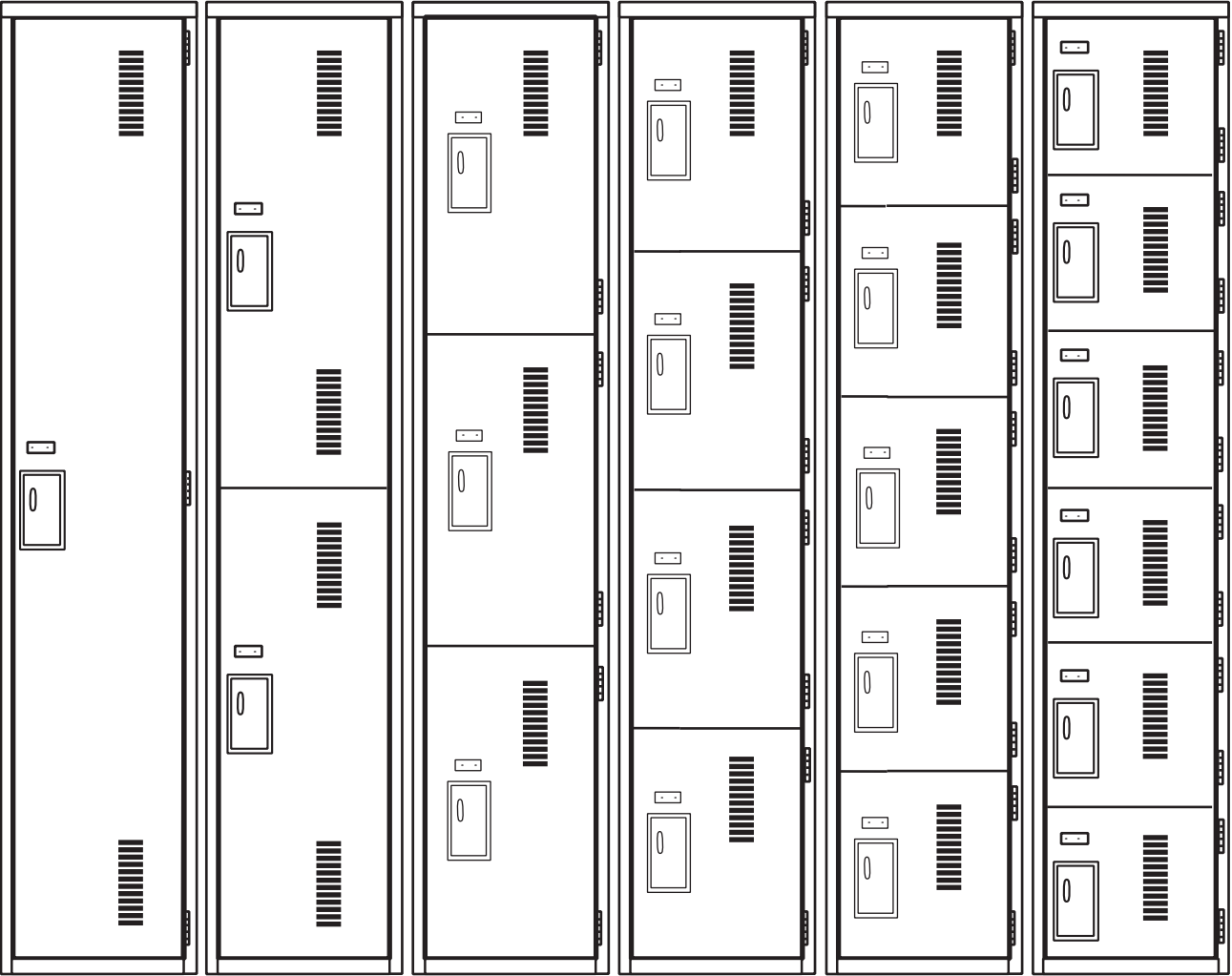
Perfix operates under ISO 9001:2015 manufacturing standards to ensure constant and superior quality to all its customers.

Warranty

All products manufactured by Perfix have a one (1) year full warranty from invoice date against all fabrication defects. No warranty against rust is applicable if installed near a pool or a humid area.

LOCKERS “F70” SERIES

TECHNICAL SPECIFICATIONS



HEAD OFFICE - SHOWROOM - PLANT

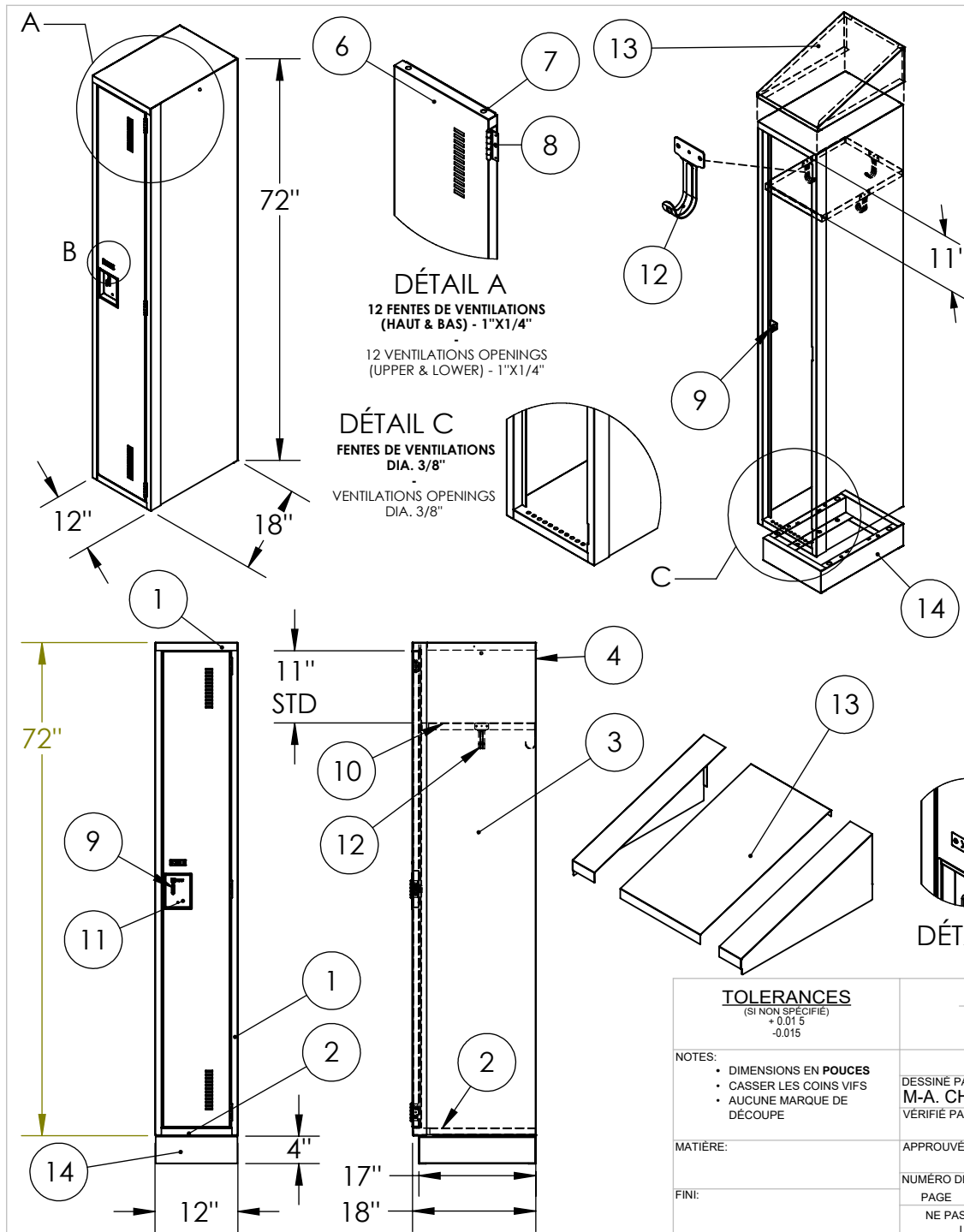


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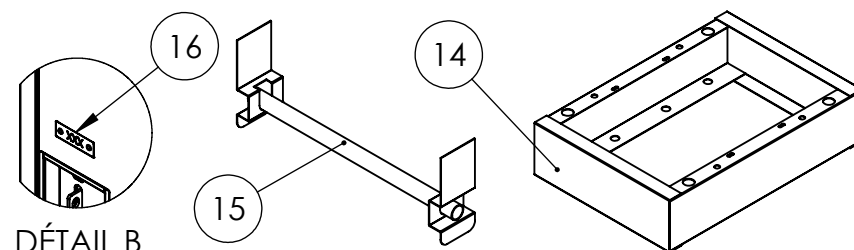
PERFIX.CA



ITEM	DESCRIPTION	MATER. (CALIBRE)
1	CADRE/SIDE	16G C.R.S
2	DESSUS/TOP	20G C.R.S
3	COTE/SIDE	24G C.R.S
4	DOS/BACK	24G C.R.S
5	FOND/BOTTOM	16G C.R.S
6	PORTE/DOOR	20G C.R.S
7	INT.PORTE/INT. DOOR	20G C.R.S
8	CHARNIERE/HINGE	14G C.R.S
9	MORAILLON/HASP	11G C.R.S
10	TABLETTE/SHELF	20G C.R.S
11	POIGNEE/HANDLE	20G GALV.
12	CROCHETS/HOOKS (x3)	14G C.R.S
OPTIONS		
13	DESSUS EN PENTE / SLOPING TOP	20G C.R.S
14	BASE EN RETAIT/RECESS BASE	16G C.R.S
15	BARRE À CINTRE/COAT ROD	GALV.
16	PLAQUE À NUMÉRO/NUMBER PLATE	PLASTIQUE / PLASTIC

PEINTURE/PAINT:
-POUDRE CUIT AU FOUR - 40-45% GLOSS / BAKED POWDER

D'AUTRES OPTIONS :
-PEINTURE PIANO/TABLETTE AJUSTABLE, SERRURE ÉLECTRONIQUE,ETC.
-PIANO HINGE, ADJUSTABLE SHELF, ELECTRONIC LOCK,ETC.



TOLERANCES (SI NON SPÉCIFIÉ) + 0.015 - 0.015		LES INFORMATIONS CONTENUES DANS CE DESSIN SONT LA PROPRIÉTÉ EXCLUSIVE DE PERFIX INC. TOUTE REPRODUCTION PARTIELLE OU EN TOTALITÉ, SANS L'AUTORISATION ÉCRITE DE PERFIX INC., EST INTERDITE.	
NOTES: • DIMENSIONS EN POUCES • CASSER LES COINS VIFS • AUCUNE MARQUE DE DÉCOUPE		 PERFIX INC.	
MATIÈRE:		DESCRIPTION: VESTIAIRE SÉRIE F70	
FINI:		CODE:	
PROJECTION INGÉNIERIE DESSINÉ PAR M-A. CHARBONNEAU VÉRIFIÉ PAR		DATE:(J/M/A) 2026-07-13 DATE:(J/M/A)	
APPROUVÉ PAR		DATE:(J/M/A)	
NUMÉRO DE PAGE PAGE 1 DE 1 NE PAS MESURER SUR LE DESSIN		FORMAT A ÉCHELLE 1:24	
		REVISION	



PERFIX INC.

Maintenance of the metal furniture

Furniture cleaning procedures

- Do not spray water directly on the metal furniture. Special care should be taken when cleaning floors so that there is no splashing water or chemicals on the furniture. If the furniture is sprayed with any product, dry it immediately.
- It is not recommended to spray water directly on the furniture. In addition, it is strongly recommended to take special care when cleaning the floors so that there is no splashing water or chemicals of any kind on the furniture. It is imperative to dry the furniture immediately.
- Touch-up spray paint is available for scratched surfaces. Please contact our customer service for any inquiries.

Spray paint application procedures

- Gently sand the area to retouch.
- Make sure the surface is clean and free of any dirt.
- Apply the paint in thin layers.
- Wait for the first coat to dry completely. Apply the required number of coats to the scratched area.